

5/16

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	22813
<b>Description: Window</b>	<b>Part Number:</b>	D3290-3
<b>Dwg: D3290 Rev. A</b>	<b>Qty:</b>	10
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KD	05/03/28	10
2	PG	Issue P/O: 2007297 Description: D3290-3 Window Possible Supplier: Canus <b>Certificate of Conformity &amp; Process sheet are required</b>	U	05.03.28	10
3	RG	Receive and Inspect for transit damage <b>Enure Certificate of Conformity &amp; Process sheet are attached</b>	CL	0504/13	10
4	QC6	Inspect dimensions as per Dwg D3290 and DT3290-3T1	10	0504/21	10
5	ST	Identify and Stock	CL	05/04/22	10
6	AC	Cost / part: 44.65	54C	05-04-26	10
7	DC	Close W/O 44.65 Inspect Level 21	04	05.04.29	10

Rev	Date	Change	Revised By	Approved
A	04.08.18	New issue	KJ/RF	

RELEASED  
04/08/18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

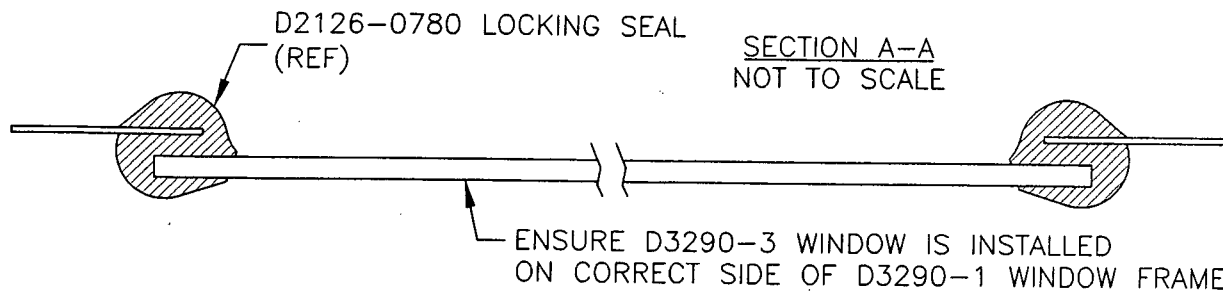
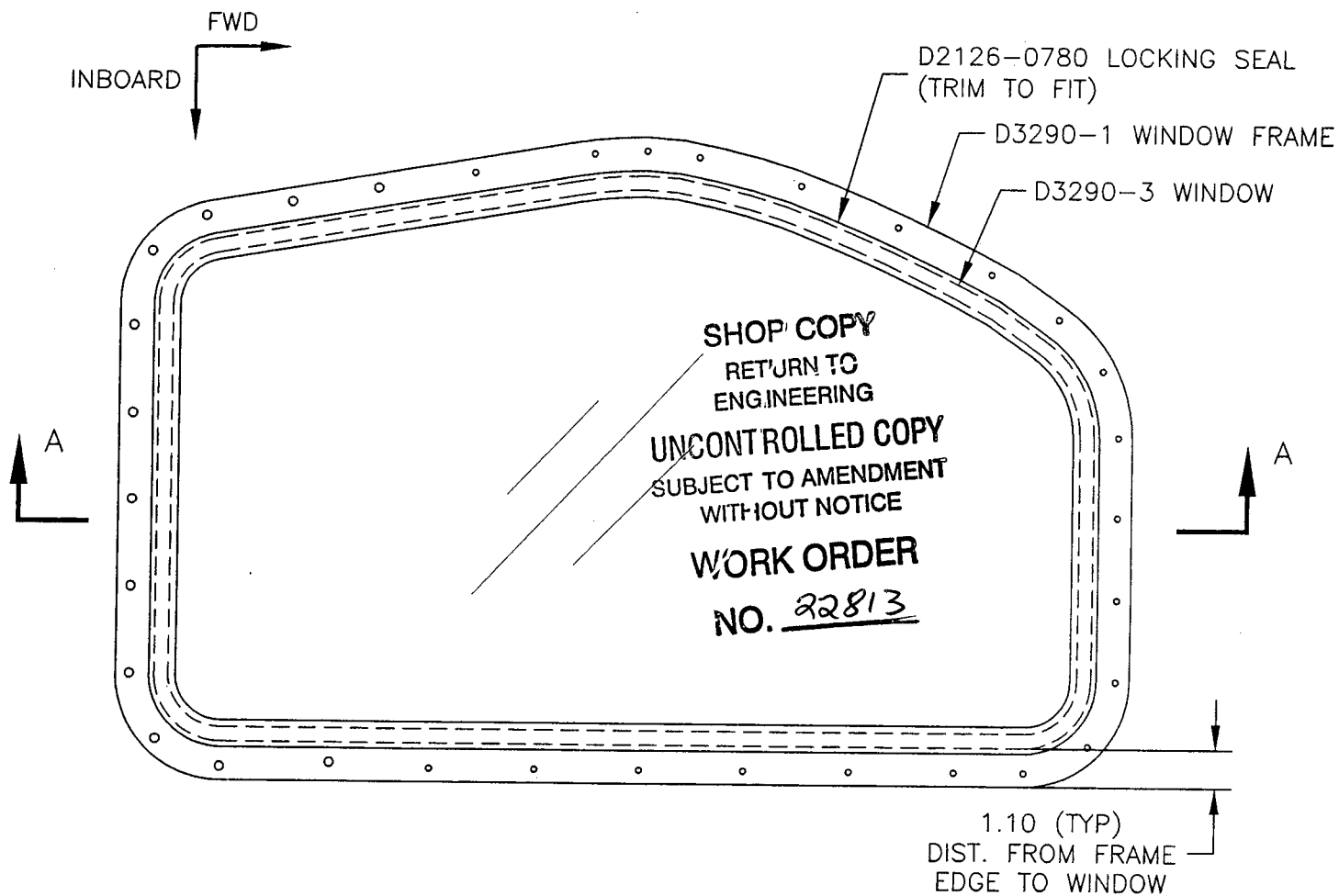
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN KT	DRAWN BY KT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED KT	DRAWING NO. D3290	REV. A SHEET 1 OF 3
DATE 04.06.14		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5
A	04.06.14	NEW ISSUE	



**D3290-041**

**NOTES**

- 1) ALL DIMENSIONS ARE IN INCHES
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

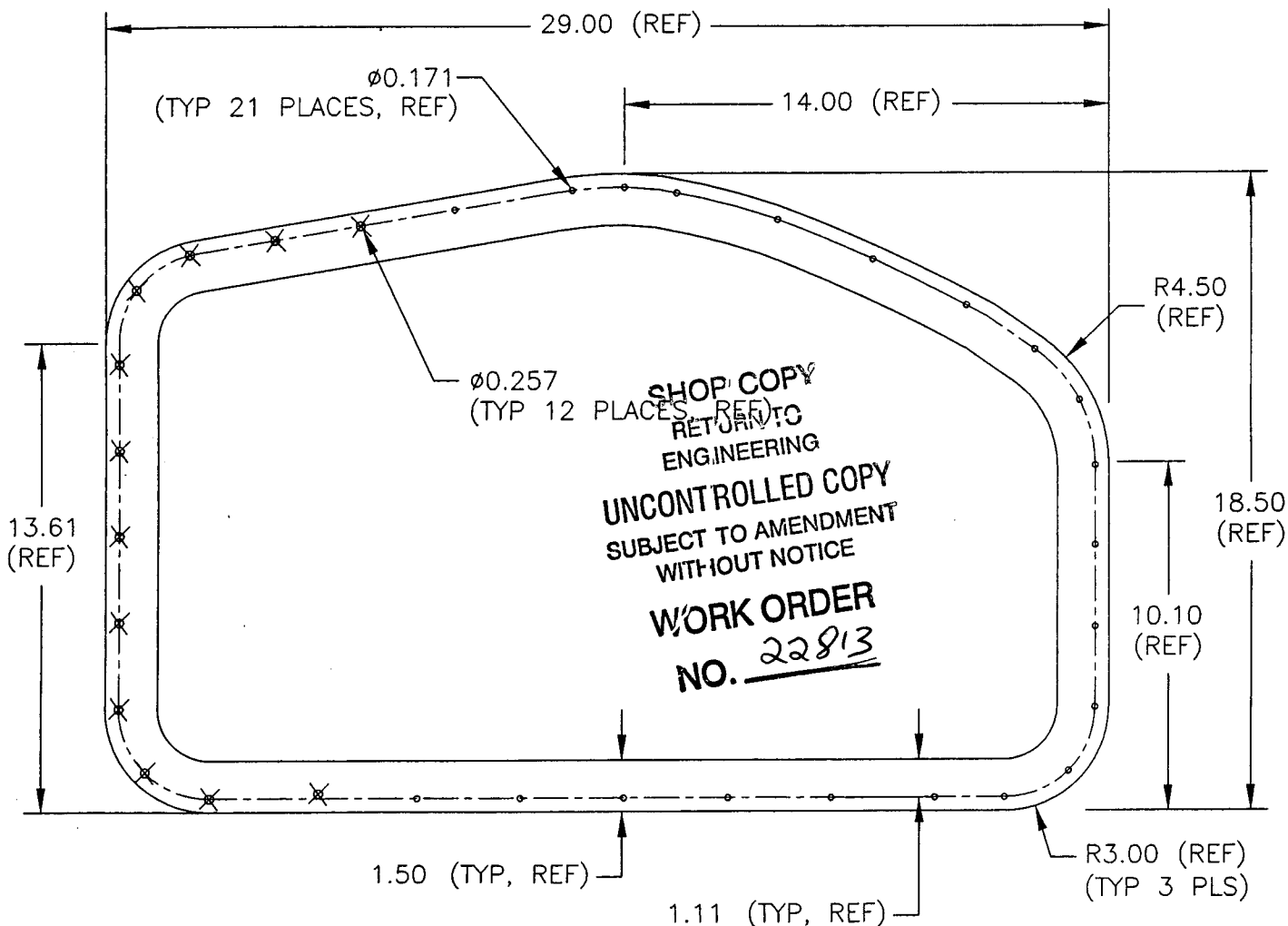
**RELEASED**  
04.07.12

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DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED RF	DRAWING NO. D3290	REV. A SHEET 2 OF 3
DATE 04.06.14		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5



**D3290-1 FRAME**

**RELEASED**  
04.07.12

**D3290-1**

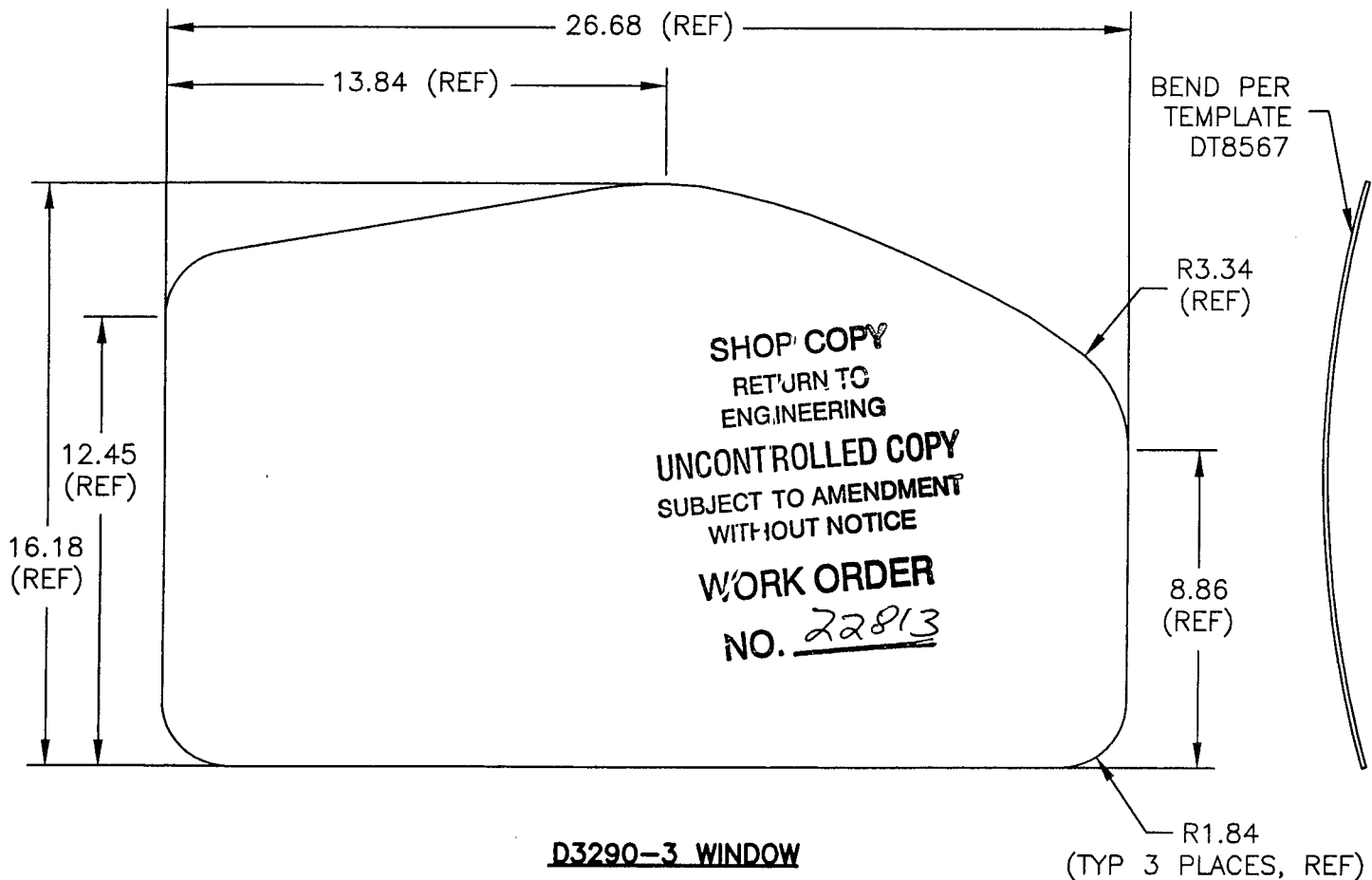
- 1) MACHINE PER DRAWING FILE "D3290-A2.DWG"
- 2) MATERIAL: 5052-H32 (QQ-A-250/8) SHEET 0.040 THICK
- 3) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1  
POWDER COAT WHITE (REF. 4.5.3.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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DESIGN RT	DRAWN BY RT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED RT	DRAWING NO. D3290	REV. A SHEET 3 OF 3
DATE 04.06.14		TITLE REPLACEMENT WINDOW ASSEMBLY	SCALE 1:5



#### D3290-3

- 1) MATERIAL: M-ACRYLIC-S.125 (1/8" ACRYLIC SHEET)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) CHECK PART USING DT3290-3T1

RELEASED  
04.07.14

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

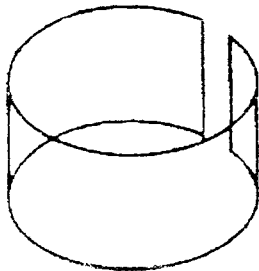
Mar 23, 2005  
07:09 am

Work Order No : 0022813  
Project Name : D3290-3  
Project For : WK516  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3290-3  
Description : Window  
Manufactured : Yes  
Amount Req'd : 3  
Amount Done : 0  
Start Date : 03-22-05  
Est Finish Date : 04-22-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00



CANUS Plastics Inc.  
300 Lisgar Street,  
Ottawa, Ontario, Canada  
K2P 0E2  
Telephone (613) 232-2657

### CERTIFICATE OF CONFORMANCE

Attention: Receiving Inspection

TO Part Aerospace LTD. Date: April 12/05  
\_\_\_\_\_  
\_\_\_\_\_  
P.O. # 2007797  
Packing slip # 115157

The undersigned hereby certifies that the materials supplied and the items shipped herewith under the above purchase order and on the packing slip are in conformance with all contractual applicable government specifications and/or purchase order requirements and that physical and/or chemical reports of the materials supplied are on file and will be made available to the buyer and Government upon request.

QUANTITY	DESCRIPTION	SPECIFICATION #.
<u>10</u>	<u>Moulded Windows</u>	<u>.D3290-3</u>
_____	<u>"Cast acrylic"</u>	_____
_____	_____	_____

CANUS PLASTICS INC.